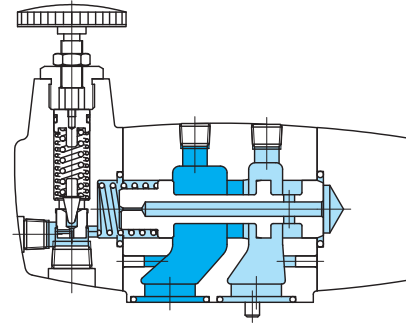
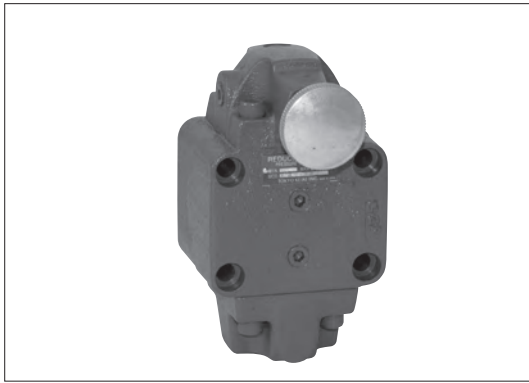


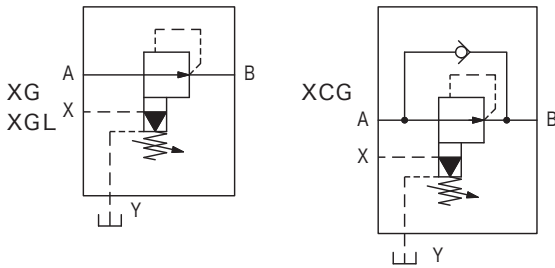
# Pressure reducing valves (with check valve) X(C)G, XGL

13-1

Pressure Control Valves



## Functional Symbols



- Valve is used to set pressure in branch circuit lower than pressure of the main circuit.
- By connecting remote control valve (CGR-02, C-175, etc.) to vent port, branch circuit pressure can be set remotely.
- Reducing valve with check valve will allow free flow from the reduced pressure circuit B to main circuit A.

## Model Code

(F3)-X(C)G-03-F-20-JA-J

1 2 3 4 5

- 1 Hydraulic fluid  
Omit: mineral oil based fluid, water-glycol based fluid  
F3: phosphate ester fluid
- 2 Pressure reducing valve  
XG: Gasket mounting  
XGL: Gasket mounting (for low pressure)  
Reducing valve with check valve  
XCG: Gasket mounting

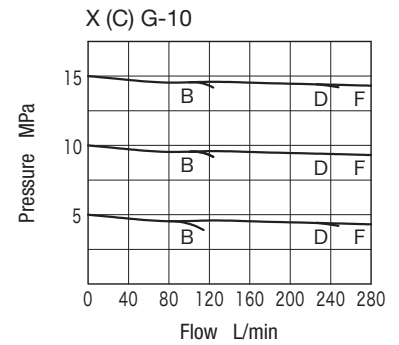
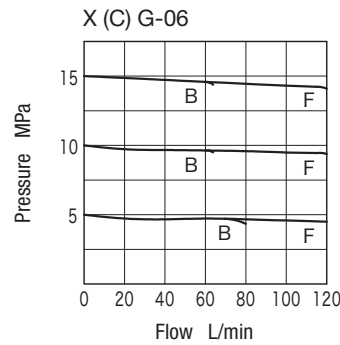
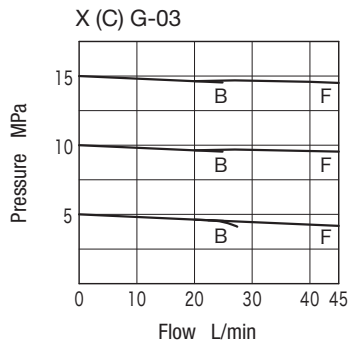
- 3 Size  
Refer to "Specifications".
- 4 Pressure adjustment range  
Refer to "Specifications".
- 5 Design no.  
10: XGL-03  
20: X(C)G-03, 06, 10

## Specifications

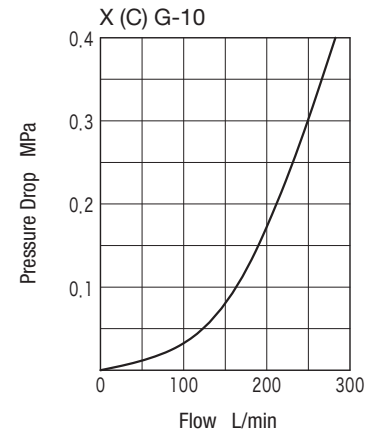
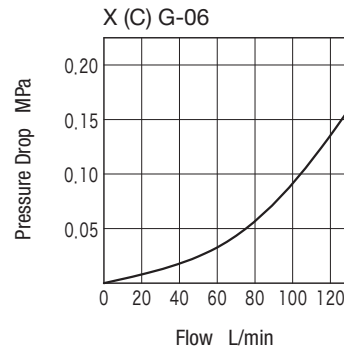
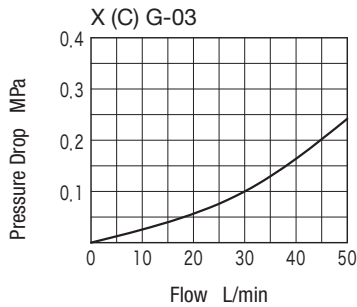
Model Code	Size	Max. Working Pressure MPa	Max. Flow L/min	Pressure Adjustment Ranges		Weight kg	
				Code	MPa	XG	XCG
X(C)G-03	03	21	23	B	0.56~20	4.0	4.2
			50	F	1.05~20		
X(C)G-06	06		57	B	0.56~20	6.0	6.5
			110	F	1.4~20		
X(C)G-10	10		95	B	0.7~20	12	13
			190	D	1.16~20		
		280	F	1.58~20			
XGL-03	03	14	30	B	0.18~7	4.0	

## Characteristics Curve (at 20 mm<sup>2</sup>/s) (typical examples)

### ● Flow-Pressure Characteristics

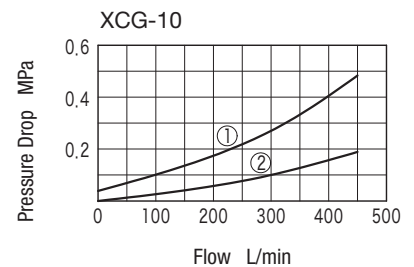
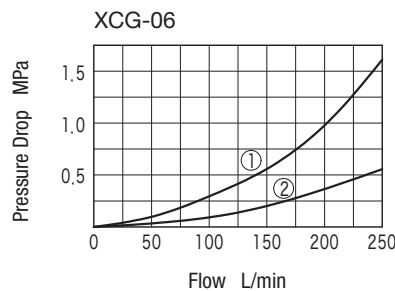
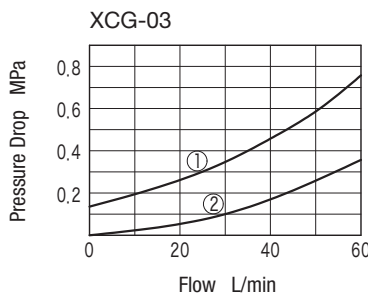


### ● Pressure Drop Characteristics (before reducing, high pressure port to reduced pressure port)



### ● Pressure Drop Characteristics (check valve free flow direction, reducing port to high pressure port)

① main valve closed, ② main valve open



## Notes on Operation

- For optimum reducing operation, pressure differential of at least 1 MPa should be maintained between the high pressure (primary) side and the reduced pressure (secondary) side.
- Do not connect drain line with other tank lines and return drain directly to tank. Ensure that end of the piping is always below the fluid level.
- Loosen the lock nut and turn handle clockwise to increase the setting pressure and counterclockwise to decrease the setting pressure.

## Mounting Bolts (JIS B 1176, Strength Class 12.9)

Valve Model	Hex Socket Bolts		Qty
	Metric Thread	Unified Thread	
X(C)G-03	M10×70	3/8-16UNC×69.8	4
X(C)G-06	M10×85	3/8-16UNC×82.5	4
X(C)G-10	M10×110	3/8-16UNC×107.9	6
XGL-03	M8×75	5/16-18UNC×76.2	4

- Mounting bolts must be ordered separately.
- Mounting bolt tightening torque  
X(C)G-03/06/10: 54 to 66 N·m  
XGL-03: 27 to 33 N·m

## Subplate

Valve Model	Subplate	Connection Port Diameter Rc
X (C) G-03	RXGM-03-20-JA-J	3/8
	RXGM-03X-20-JA-J	1/2
X (C) G-06	RXGM-06-20-JA-J	3/4
	RXGM-06X-20-JA-J	1
X (C) G-10	RXGM-10-20-JA-J	1-1/4
	RXGM-10X-20-JA-J	1-1/2
XGL-03	XGLM-03-10-JA-J	3/8

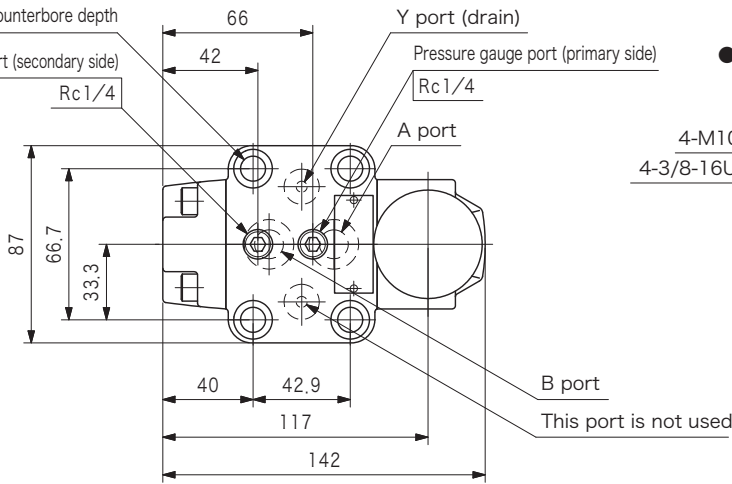
- Subplate must be ordered separately.
- Hex socket bolts for mounting valve included (unified thread).
- See page R6-3 – 6-4 for dimensions.

# Dimensions

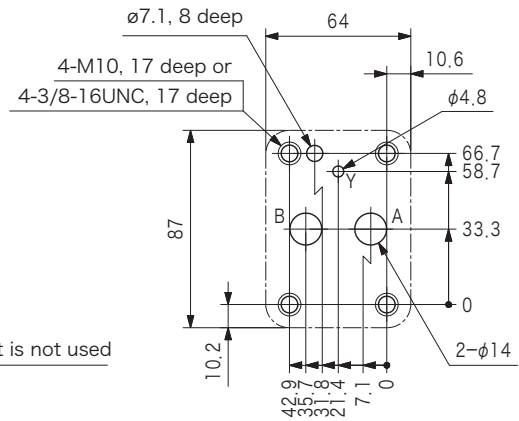
## X(C)G-03

4- $\phi 11$  hole,  $\phi 17$  counterbore depth

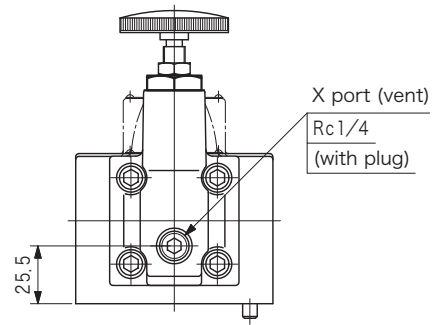
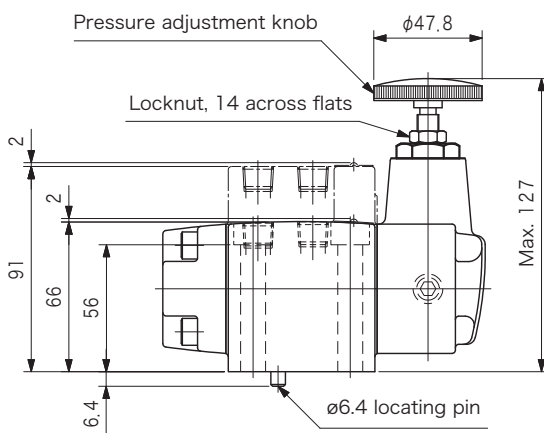
Pressure gauge port (secondary side)



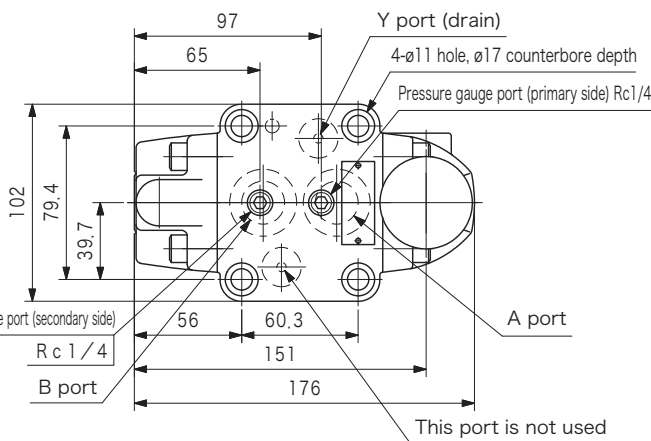
### ● Mounting dimensions



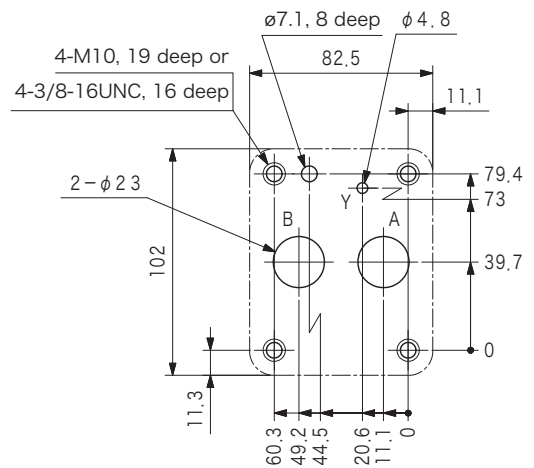
Note: Dashed line for XCG-03



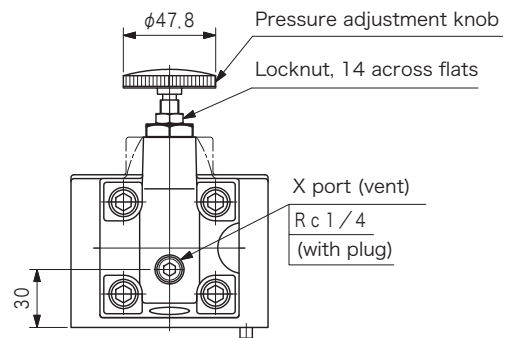
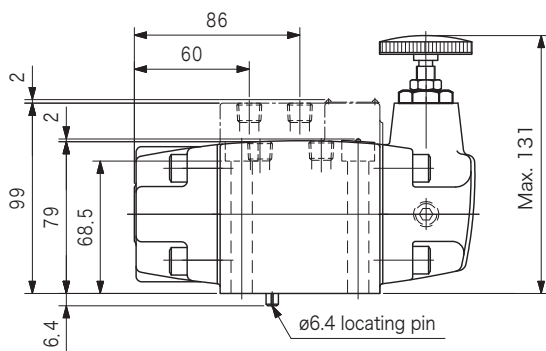
## X(C)G-06



### ● Mounting dimensions

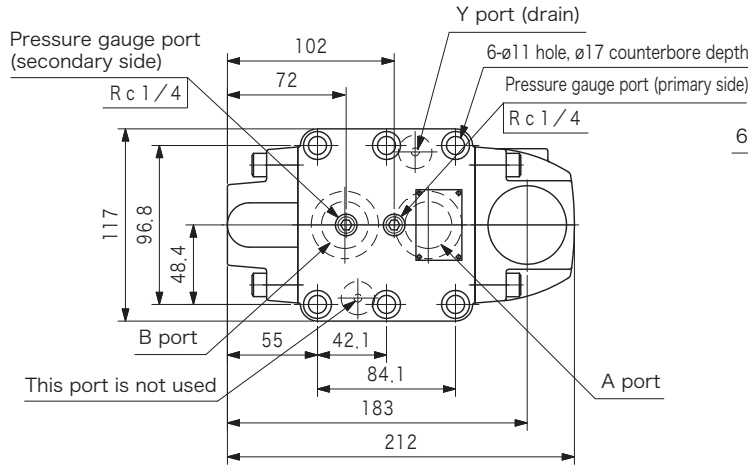


Note: Dashed line for XCG-06

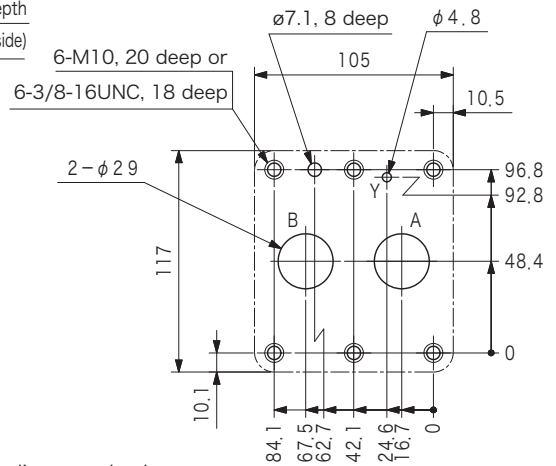


# Dimensions

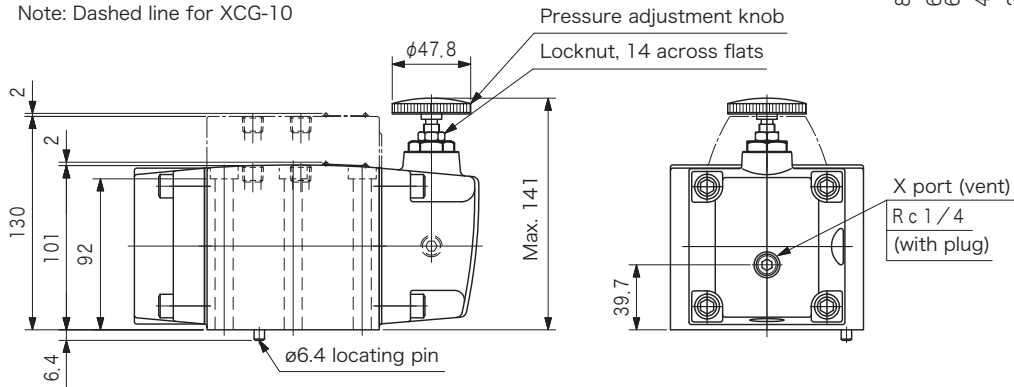
## X(C)G-10



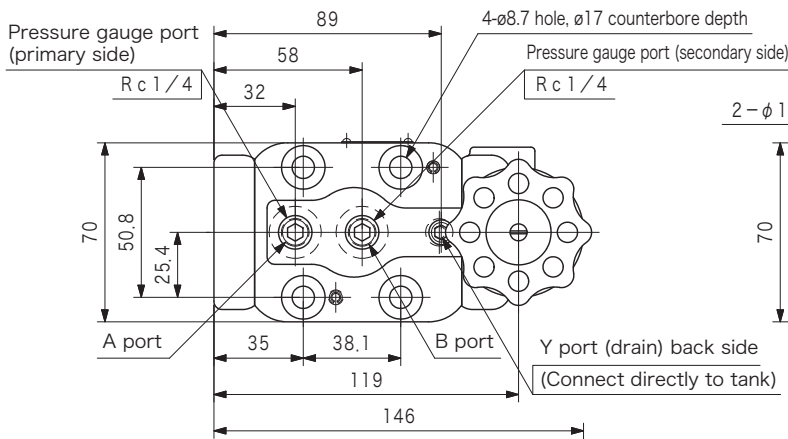
## ●Mounting dimensions



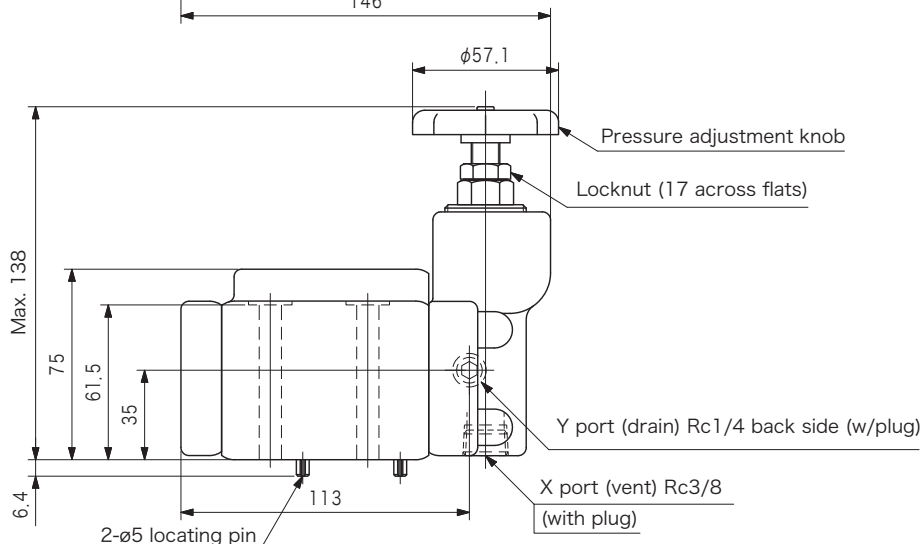
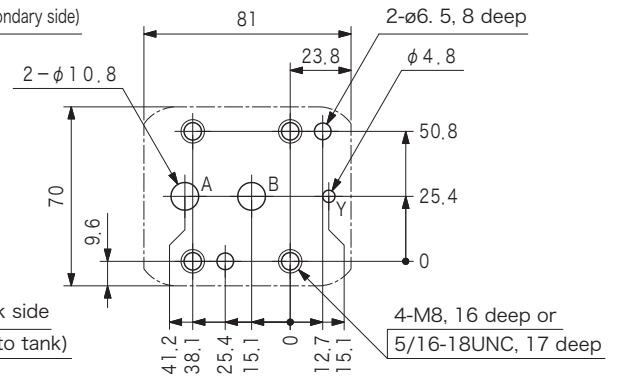
Note: Dashed line for XCG-10

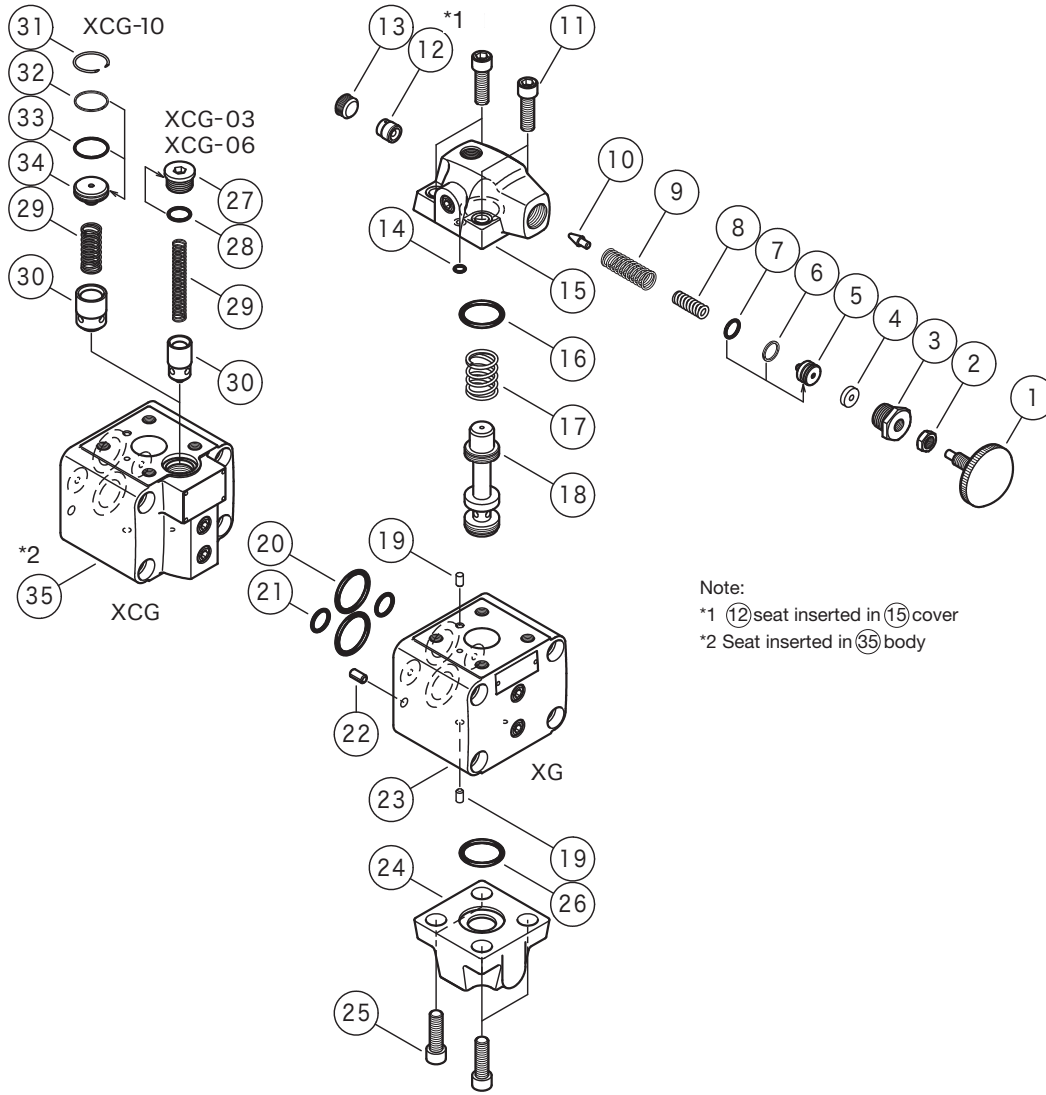


## XGL-03



## ●Mounting dimensions





Note:  
 \*1 12 seat inserted in 15 cover  
 \*2 Seat inserted in 35 body

17 Spring

Code \ Size	03	06	10
	B	VP350854	VP322653
D	_____	_____	VP359340
F	VP350855	VP348614	VP359341

X (C) G-03

No.	Name	Part No.	Standard	Qty
6	Backup ring	48197572	MS28774-014	1
7	O-ring	007901417	AS568-014 (NBR, Hs70)	1
14	O-ring	007900819	AS568-008 (NBR, Hs90)	1
16	O-ring	007911819	AS568-118 (NBR, Hs90)	1
20	O-ring	007911519	AS568-115 (NBR, Hs90)	2
21	O-ring	007911119	AS568-111 (NBR, Hs90)	2
26	O-ring	007911819	AS568-118 (NBR, Hs90)	1
28	O-ring <sup>*3</sup>	007990619	AS568-906 (NBR, Hs90)	1

\*3 Used in XCG

X (C) G-06

No.	Name	Part No.	Standard	Qty
6	Backup ring	48197572	MS28774-014	1
7	O-ring	007901417	AS568-014 (NBR, Hs70)	1
14	O-ring	007901019	AS568-010 (NBR, Hs90)	1
16	O-ring	007921519	AS568-215 (NBR, Hs90)	1
20	O-ring	007921619	AS568-216 (NBR, Hs90)	2
21	O-ring	007911419	AS568-114 (NBR, Hs90)	2
26	O-ring	007921519	AS568-215 (NBR, Hs90)	1
28	O-ring <sup>*3</sup>	007990819	AS568-908 (NBR, Hs90)	1

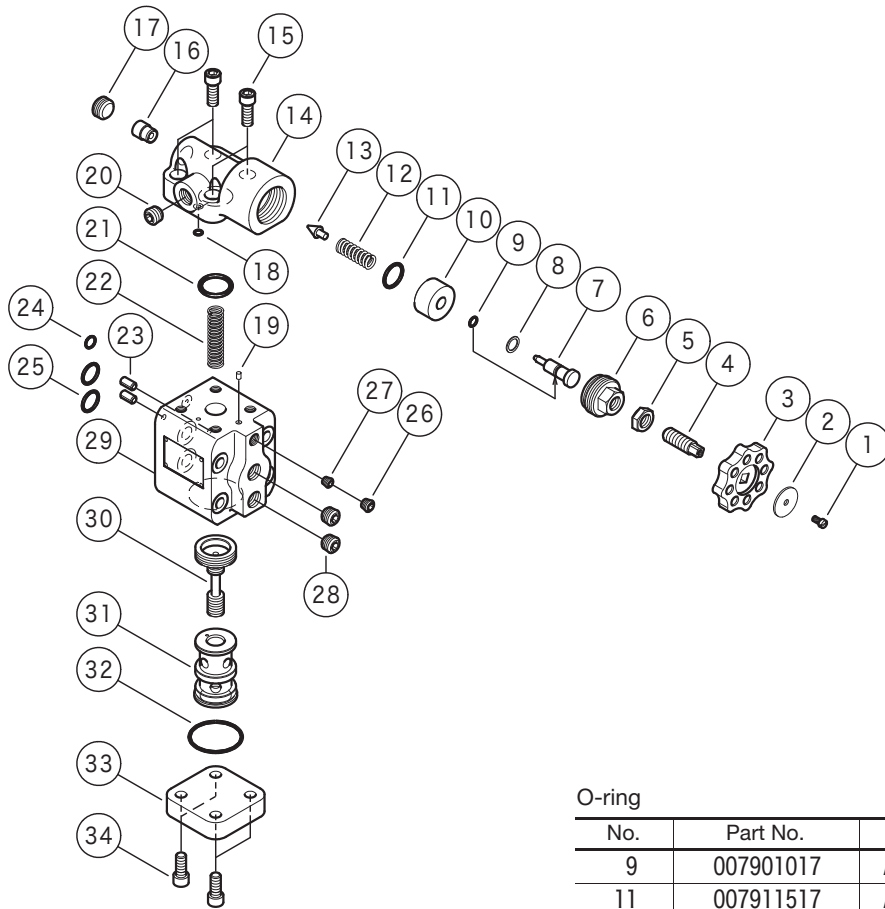
\*3 Used in XCG

X (C) G-10

No.	Name	Part No.	Standard	Qty
6	Backup ring	48197572	MS28774-014	1
7	O-ring	007901417	AS568-014 (NBR, Hs70)	1
14	O-ring	007911019	AS568-110 (NBR, Hs90)	1
16	O-ring	007922219	AS568-222 (NBR, Hs90)	1
20	O-ring	007922019	AS568-220 (NBR, Hs90)	2
21	O-ring	007911419	AS568-114 (NBR, Hs90)	2
26	O-ring	007922219	AS568-222 (NBR, Hs90)	1
32	Backup ring <sup>*3</sup>	48197582	MS28774-024	1
33	O-ring <sup>*3</sup>	007902419	AS568-024 (NBR, Hs90)	1

\*3 Used in XCG

XGL-03



O-ring

No.	Part No.	Standard	Qty
9	007901017	AS568-010 (NBR, Hs70)	1
11	007911517	AS568-115 (NBR, Hs70)	1
18	007900817	AS568-008 (NBR, Hs70)	1
21	007921117	AS568-211 (NBR, Hs70)	1
24	007901117	AS568-011 (NBR, Hs70)	1
25	007911417	AS568-114 (NBR, Hs70)	2
32	007912817	AS568-128 (NBR, Hs70)	1

Note: ⑬ inserted in ⑭